

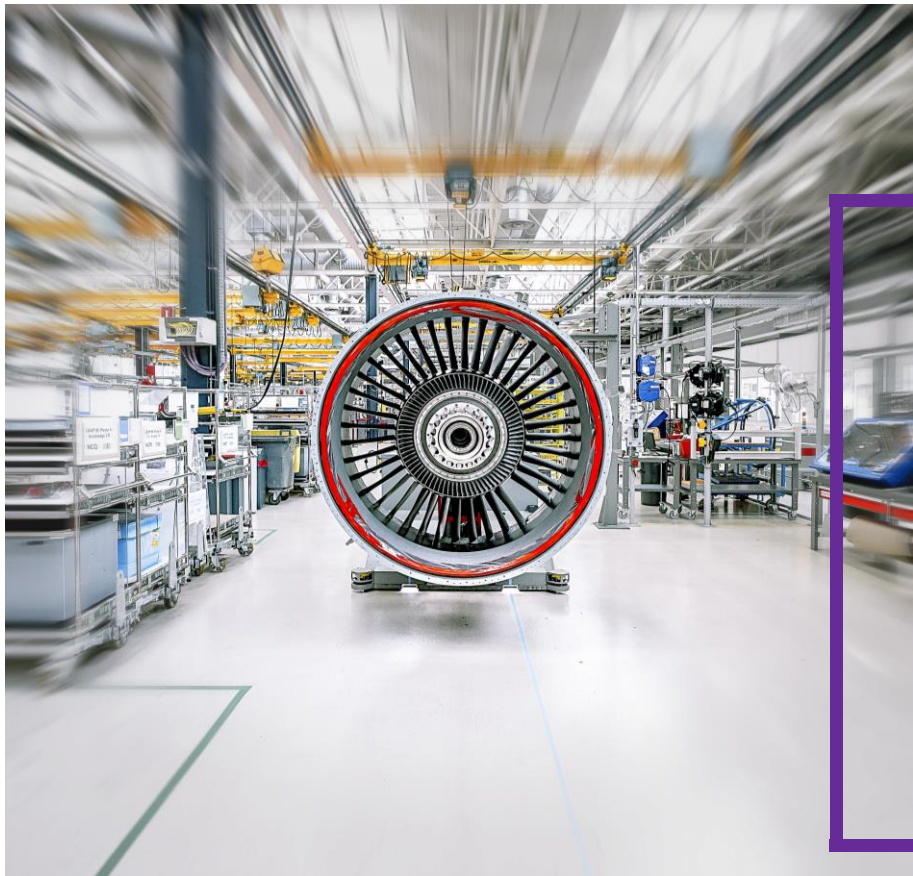
# CFM56 / LEAP TRANSITION AND AFTERMARKET

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& MRO





# 1

## CFM56 / LEAP TRANSITION

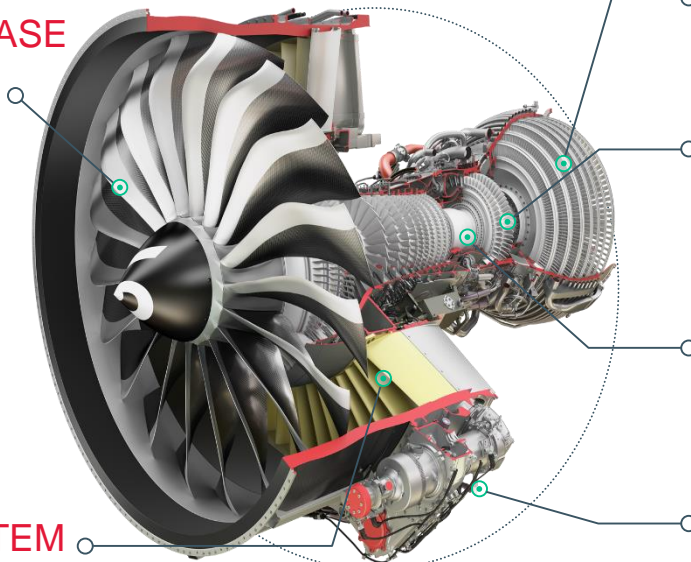
François BASTIN,  
SAE Commercial Engines

# LEAP: Technology, Experience & Execution

**CAPITAL  
MARKETS  
DAY/2018**

## COMPOSITE FAN BLADES & CASE

Lightweight & durable



## ADVANCED 3D AERO

Performance

## ADVANCED COOLING

Lightweight & temperature resistant

## LEAN COMBUSTOR

Low NOx, durable

## FAN MOUNTED AGB

Reliability, Maintainability

## DEBRIS REJECTION SYSTEM

Protection against erosion



**LEAP**

**Reliability** <sup>+</sup>



Life cycle  
maint. cost



Same as CFM56



**-15%**

lower fuel  
consumption  
and reduction  
in CO<sub>2</sub> emissions



**Noise  
& NOx**

**-50%** vs CAEP6,  
margin to new  
regulations (Chap 14)

► **It takes a suite of technologies to make a great engine**

## LEAP: since CMD 2016

AIRBUS

A320neo



ON TIME

LEAP-1A

Entry into service  
in August 2016

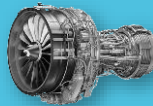
BOEING

737 MAX



ON TIME

LEAP-1B

Entry into service  
in May 2017

COMAC

C919



ON TIME

LEAP-1C

First Flight  
in May 2017

ON SPEC

All performance,  
noise and emissions  
reduction objectives  
met

**73** LEAP customers  
have accumulated more than

**2.5 million**  
engine flight hours

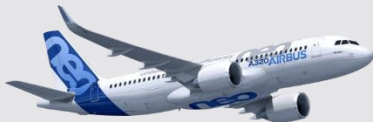
## LEAP: the customer's choice

Market shares, as of October 31, 2018

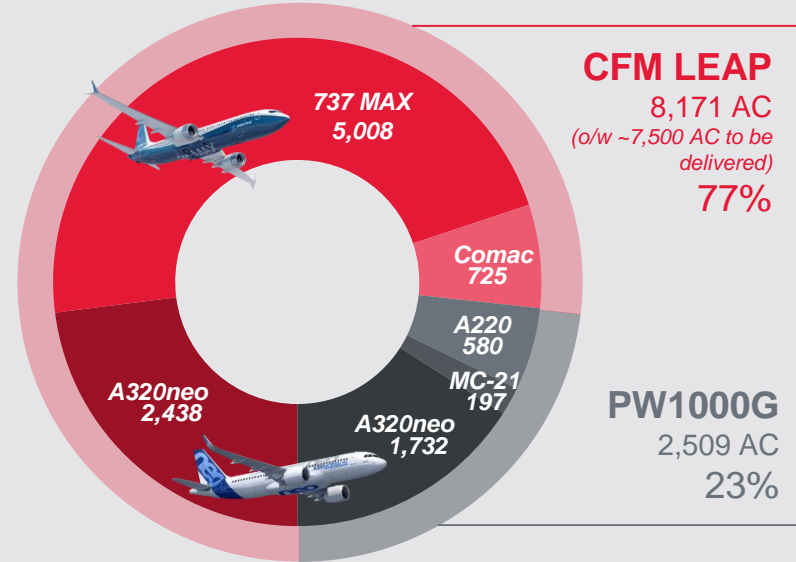
737MAX

CFM LEAP  
100%Single  
source

A320neo

CFM  
LEAP  
58%PW  
1000G  
42%

Based on announced orders and selections



Investor's choice: LEAP market share for A320neo lessors is 67%

## LEAP in service: supporting a fleet of more than 500 aircraft...

As of October 31, 2018

A320neo  
288 aircraft737 MAX  
231 aircraft

...with unrivalled utilization



Already 99.9% dispatch reliability and still improving!

World Class Utilization, matching CFM56 standard

**Aircraft not flying**  
(in % of fleet in service)

Source: Flightradar24



**Flight hours (h)**  
/ Average daily utilization

Source: Flightradar24



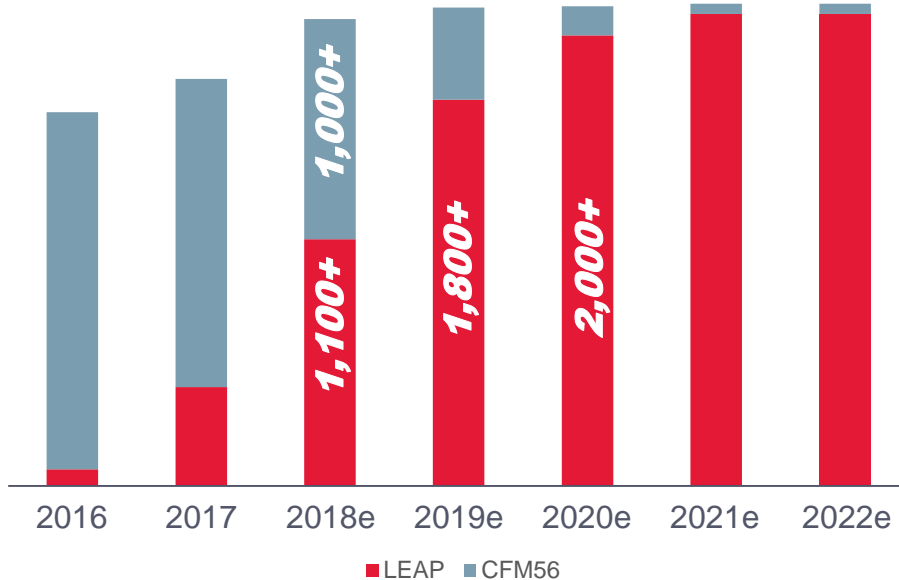
## Cornerstone

- Engine designed for reliability

## Lever

- Digital advanced monitoring
- 3 call centers, 250+ field engineers
- On site support force operating 24/7 from 15 locations over the world
- 7 MRO shops up and running

## Unprecedented ramp-up underway



In 2016, 77 LEAP deliveries,  
on top of 1,693 CFM56's

In 2017, 459 LEAP deliveries,  
on top of 1,444 CFM56's

In 2018 on track to beat 1,100  
LEAP engines deliveries, on top  
of more than 1,000 CFM56's

▶ LEAP weekly rate already hit CFM56 historical peak level



## Leveraging our Production Management System

**Extensive investment: added 3 new plants and pulled in a 3<sup>rd</sup> pulse line in 2018 alone**

**Fully active dual sourcing, adding 3<sup>rd</sup> or 4<sup>th</sup> when necessary (forged parts, frames)**

- Examples: turbine disks, turbine rear vane

**Winning the First Time Yield battle:**

- Through design updates & process improvements
- Examples (2016 to now): OGVs (20 to 93%), fan blade leading edge (70 to 97%)

**SWAT teams to tackle emerging issues at suppliers**



### Route to Serial Mode

- Systematic risk analysis & abatement



### Watch item

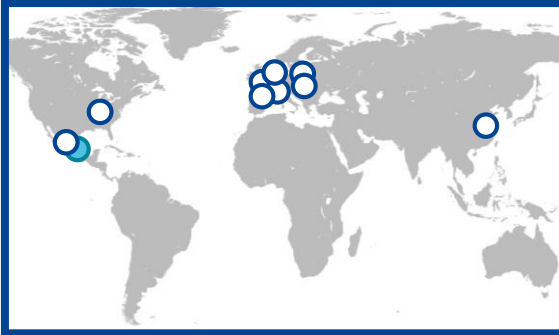
- Forgings and Castings

**150 suppliers**

**14 countries**



## A steadily extending footprint

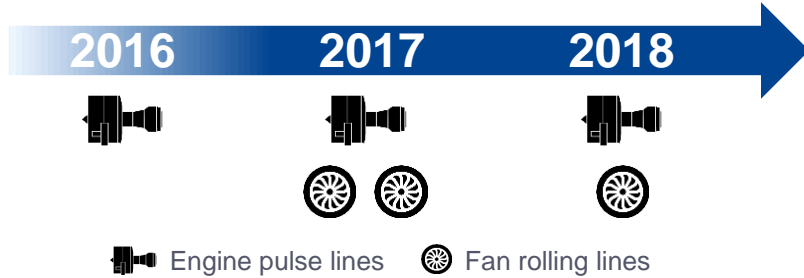


Safran plant development				
Location	Size	Country	Specialisation	Status
Queretaro	6,000 m <sup>2</sup>	Mexico	Assembly	2019
Queretaro	31,000 m <sup>2</sup>	Mexico	3D composites RTM and OGV	2018
Rzeszow	5,000 m <sup>2</sup>	Poland	Compressor Blade machining	2018
Rzeszow	9,300 m <sup>2</sup>	Poland	Turbine blade machining	2018
Suzhou	19,000 m <sup>2</sup>	China	Machining and assembly	2018
Villaroche	40,000 m <sup>2</sup>	France	Logistics for assembly and spares	2017
Gennevilliers	1,500 m <sup>2</sup>	France	Precision forging	2016
Le Creusot	4,000 m <sup>2</sup>	France	Turbine disk machining	2015
Rochester	31,000 m <sup>2</sup>	USA	3D composites RTM	2014
Commercy	27,000 m <sup>2</sup>	France	3D composites RTM	2014

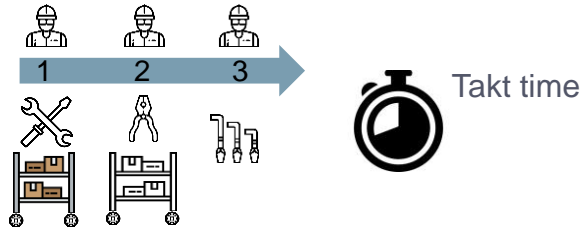
In production

► Over 173,000 m<sup>2</sup> of extensions and new plants in Europe, Asia and the Americas since 2013

## Defining the state of the art of engine assembly



- Generalizing the **Pulse** line concept
- Combining it with relentless innovation

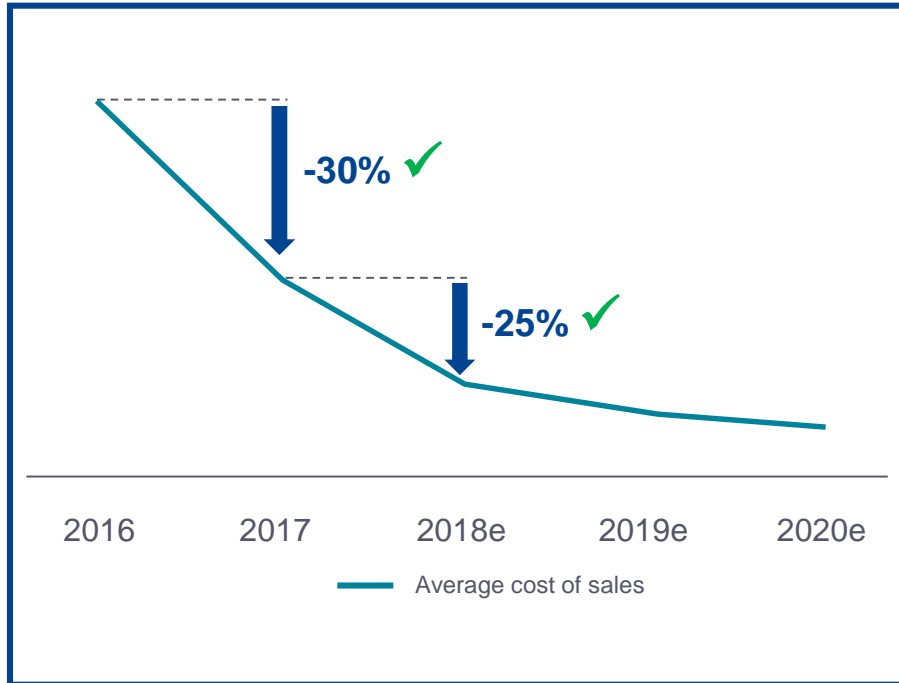


### All effective today... and more coming!

- 3 LEAP engine pulse lines, 3 fan module rolling lines
- Friendly engine cradles (4 axes, including +/- 110° engine axis rotation)
- Augmented reality
- Smart tooling
- In line image recognition control
- Collaborative automation (cobots)
- Zero-G handling



## Cost reduction: right on track



**Before 1<sup>st</sup> engine delivery, CMD16 learning curve was expressed in terms of Cost of Production**

**As serial production has started, Cost of Sales metrics becomes more relevant**

**The achievement to date is in line with the 2020 objective**

## LEAP Cost reduction: within our plants

Levers	Examples
<p><b>Design updates for cost</b></p>	<ul style="list-style-type: none"> <li>● 1B Turbine rear vane</li> <li>● Removal of EEC blowers</li> <li>● 1B Fan frame shroud</li> </ul> <p style="text-align: right;"><b>\$90k / engine</b></p>
<p><b>Process Optimization</b></p>	<ul style="list-style-type: none"> <li>● Closed door machining</li> <li>● Optimization of inspection times</li> <li>● Rework elimination</li> </ul>
<p><b>Leveraging our low cost footprint</b></p>	<ul style="list-style-type: none"> <li>● China: turbine shafts, disks &amp; module assembly</li> <li>● Mexico: fan disks, blades, OGVs &amp; module assembly</li> </ul>

## Closed door machining: Le Creusot (France)



### Traditional turbine disk machining

- Batch flow
- One machine for one operator
- Manual on line machine set up

### Flexible assisted manufacturing system

- One piece flow
- 2 machines for one operator
- Centralized retooling
- Off line machine set up

### Flexible automated manufacturing system

- 3 machines for one operator
- Automated loading
- Closed Door Machining
- Digital data collection

**Labor efficiency:**  
**Machining time:**

**X2.5**  
**-50%**

## LEAP Cost reduction: with our suppliers



Levers	Examples
Design to cost	<ul style="list-style-type: none"> <li>Cone torque metal coating removal, LPT shaft heat treatment optimization</li> </ul>
Lean manufacturing, value chain analysis, process reengineering	<ul style="list-style-type: none"> <li>Turbine disk machining cycle time reduced from 120 to 43 days</li> </ul>
Supply base footprint optimization including best cost country	<ul style="list-style-type: none"> <li>Extension of cost share in Morocco, Mexico, Portugal, Poland</li> </ul>
Rolling negotiations	<ul style="list-style-type: none"> <li>Contract renewal, market share or volume change, dual sourcing benchmarking</li> </ul>

## CFM56 / LEAP Transition: the first steps of a success story

**Looking back on 2.5 years  
and 2.5 million hours  
of operations, LEAP  
is already delivering  
on all its promises**

- ▶ Performance  
(fuel, noise, emissions)
- ▶ Reliability
- ▶ Utilization

**Historic ramp up  
is underway, supported  
by a strong production  
management system**

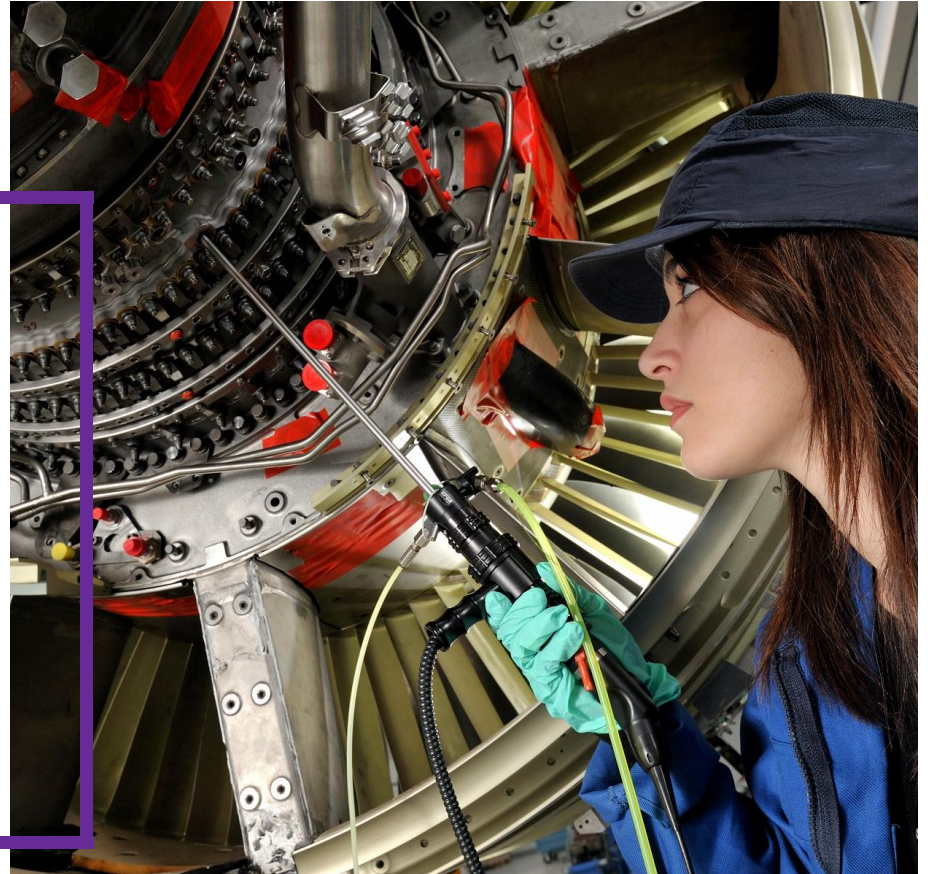
**Cost reduction  
is right on target**



# 2

## CFM56 / LEAP AFTERMARKET

François PLANAUD,  
SAE Services and MRO



## CFM56 / LEAP installed base growing

### CFM56 / LEAP fleet in service to grow by 4.5% CAGR until 2025

- More than 38,000 CFM56 / LEAP engines will be in operation in 2025

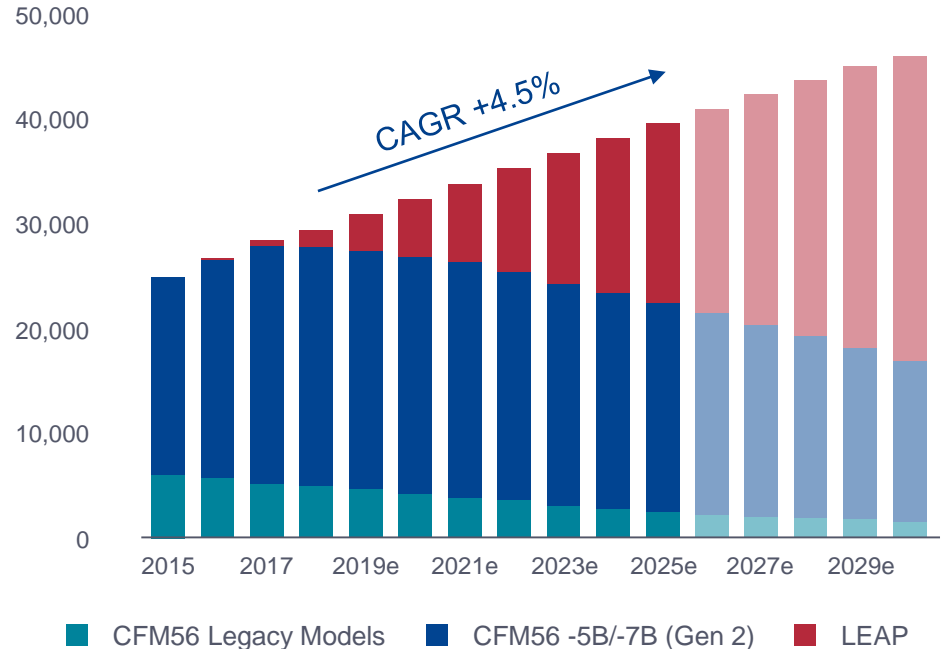
### Strong CFM56 installed base over the horizon

- 28,000 CFM56 engines (all models) in operation today
- 22,000+ in 2025

► **Sustained CFM fleet growth driven by LEAP deliveries**

### CFM Fleet in service

Source: CFM fleet data, agreed airframer LEAP rates



## CFM56 / LEAP different aftermarket dynamics

### CFM56

- Aftermarket business essentially driven by spare parts sales
  - > Large choice of Maintenance, Repair and Overhaul (MRO) providers for Airlines
- Revenue drivers: shop visit volumes, worksopes (content), pricing

### LEAP

- Increased customer demand for long term, rate per flight hour agreements
  - > Provides airlines for maintenance cost predictability
  - > 3<sup>rd</sup> party MRO network will develop over time
- Profitability drivers: engine reliability, fleet management & maintenance cost optimization, additional services

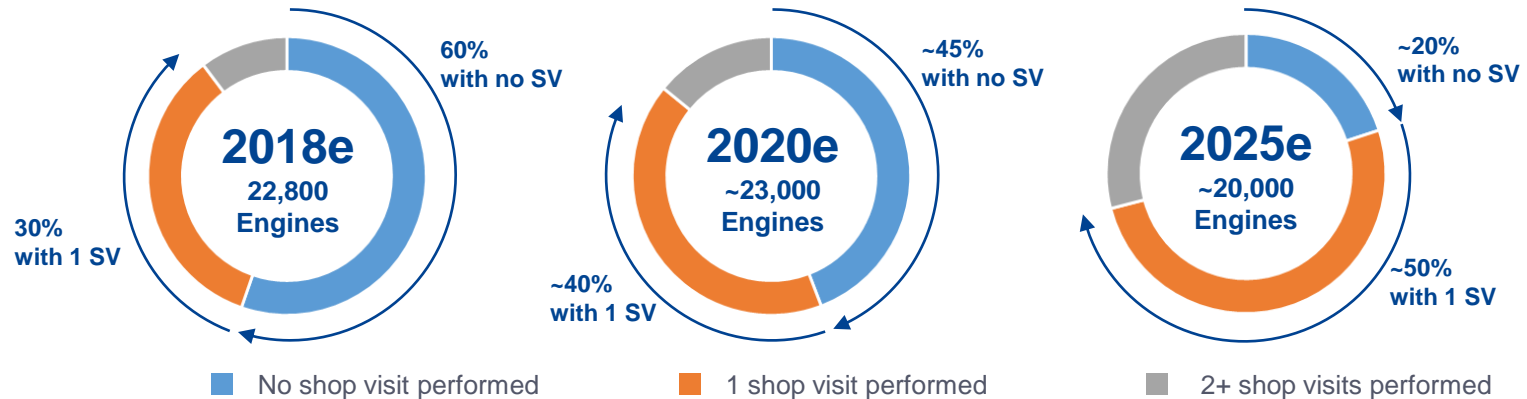
▶ **Transitioning from spare parts model to long term contracts**

## CFM56: -5B/-7B fleet is still a young fleet

As of 2018 **60% of CFM56 -5B/-7B in service have had 0 shop visit**

CFM56 -5B/-7B fleet split by number of shop visits performed

Source: CFM fleet data



► Large maintenance activity ahead for CFM56-5B/-7B fleet

# CFM56: Spare parts consumption model

## Shop visit forecast

### Long term trend

#### Fleet in service

- Engines in service
- Utilization, area of operation

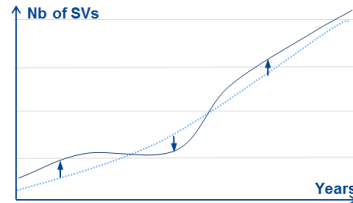
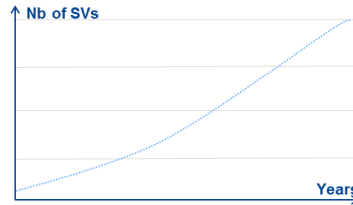
#### Technical parameters

- Operating data (Flight leg, temperatures...)
- Hardware durability, Life Limited Parts, EGT...

### Short term variations

#### Airlines strategy

- Fleet management
- Financial & operational situation



## Spare parts usage at shop visit

### Workscope

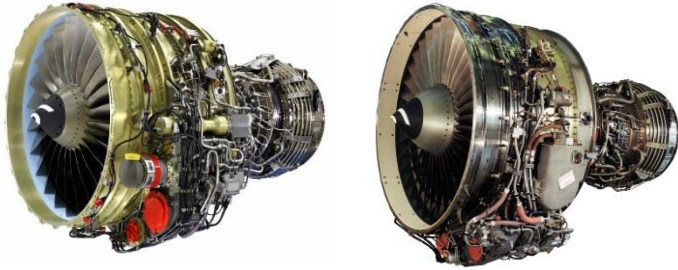
- Module exposure
- Rebuild standards, Life Limited Parts (LLP) replacement

### Spare parts consumption

- Replacement rates
- Used parts availability and demand

## ► Comprehensive spare parts forecast model

## CFM56: -5B/-7B shop visit outlook

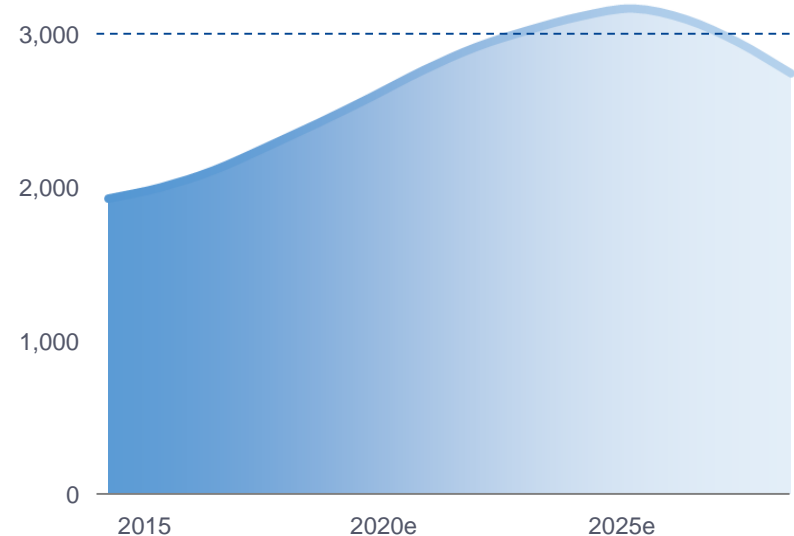


**CFM56-5B/-7B shop visits to grow  
by ~5% CAGR until 2025**

**Peak over 3,000 shop visits per year  
expected around 2025**

### CFM56 -5B/-7B Worldwide shop visits

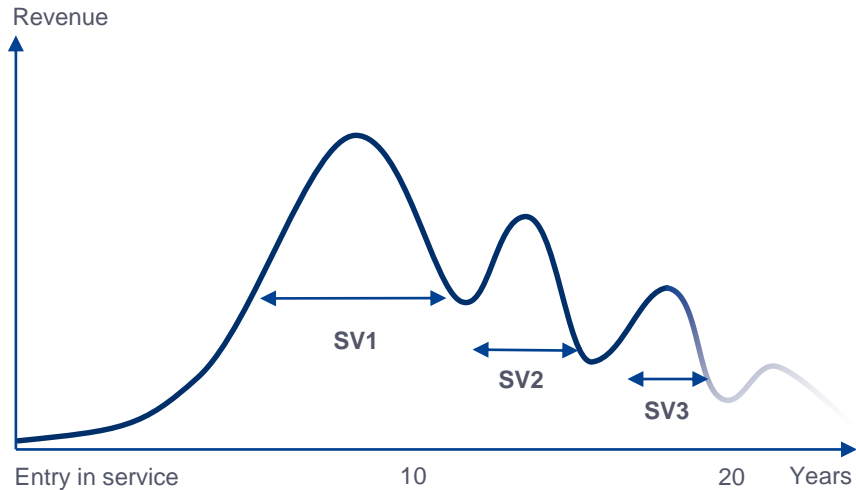
Source: CFM fleet data



► **Higher peak level than in CMD16,  
due to additional CFM56 deliveries**

## CFM56: -5B/-7B shop visit rank distribution

## Fleet-wide average timeline for spare parts revenue



- ▶ Shop visits 1 & 2 are main revenue contributors

## Proportion of shop visits 1 &amp; 2 within total of -5B/-7B SV/year

2018e  
75%

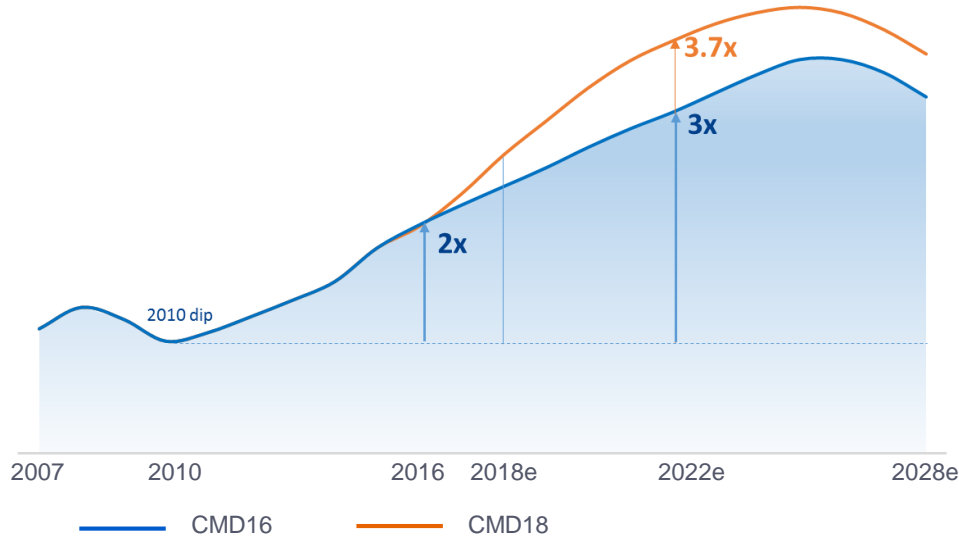
2025e  
>66%

- ▶ Large proportion of shop visits 1 & 2

## CFM56: Spare parts outlook

### Expected CFM56 worldwide spare parts consumption profile (\$)

Source: CFM fleet data



### 2017/2018 benefiting from tailwinds

- Positive global context:
  - > Traffic growth and high fleet utilization
  - > Airlines financial health
- Strong MRO activity & high-content worksopes

### Higher perspective over the horizon

- Main contributor to civil aftermarket growth
- Year to year anticipated variations

### Peaking in 2025

▶ Stronger outlook for future CFM56 spare parts



## LEAP: moving to Services with different type of offerings and contracts

### Spare parts purchase Time & Material



*Spot Sales / Short term agreement*

- Spare parts sales to MRO shops or operators
- T&M overhaul agreements for an engine or a batch
- Workscope control by operator

**Cash at point of sale**

### Rate Per Flight Hour ESPH\* / ESPO\*\*



*Long Term agreement*

- Typically 8 to 12 years
- Agreement covering a defined fleet
- Additional services (Lease Engines, Engineering...)
- MRO provider manages Time on Wing and maintenance cost

**Cash per the hour (ESPH) or at shop visit (ESPO)**

► **Increasing scope of services to address customers needs**

\*ESPH: Engine Service Per Hour    \*\*ESPO: Engine Service Per Overhaul

# LEAP: Long term contracts performance management

## Leveraging on our expertise



### OEM expertise

- Wide range of services
- Engine design knowledge



### Fleet management & maintenance optimization

- Shop visit schedule
- On wing/quick turns interventions



### Operational performance

- Optimized workscoping
- State of the art MRO facilities

## Bringing digital tools and analytics

### Integrated Data Collection

- Larger quantity of Engine data
- Environment (Weather, routes, ...)

### Predictive maintenance

- Continuous Remote Monitoring & diagnostics (e.g. advanced vibration analytics...)
  - > Reduces physical interventions on engines
- Customized maintenance and inspections plans (e.g. Waterwash recommendations...)
- Dedicated teams developing advanced analytics



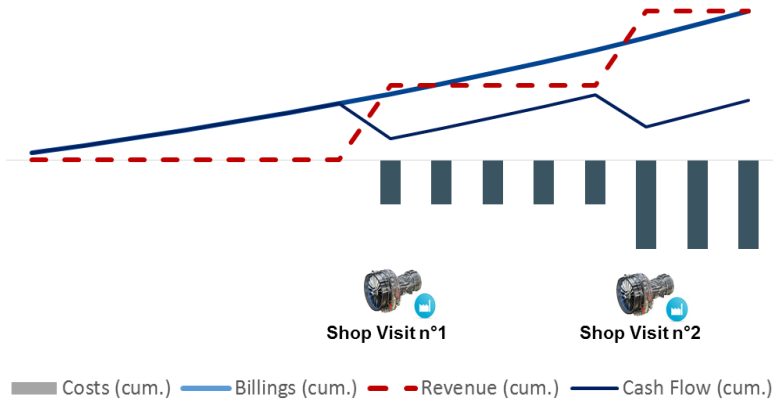
### Enhanced fleet management

- Multi-parameters optimized engine removal plans

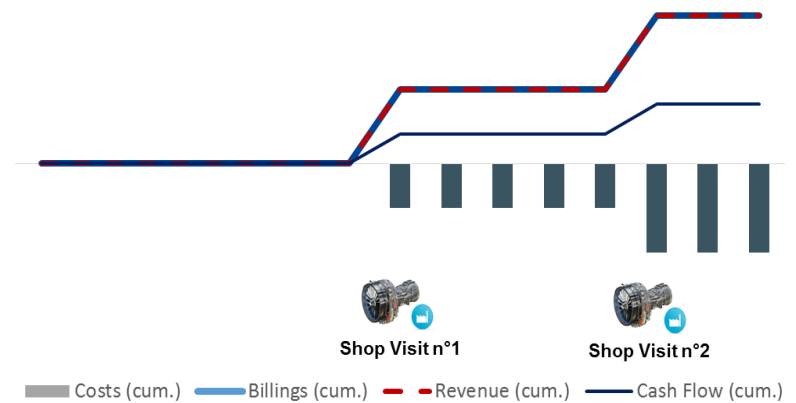
▶ A wide suite of levers to manage performance

# ESPH and ESPO illustrative cash profile

## Engine Services Per Hour (ESPH)



## Engine Services Per Overhaul (ESPO)



**Revenue:** IFRS15 Sales      **Cash Flow:** Net Billings less Costs

**Billings:** Cash in

**Costs:** Cash out

- ▶ Similar revenue patterns in both cases
- ▶ Improved cash profile for ESPH vs ESPO

## LEAP: Rate Per Flight Hours agreements portfolio

**To date, 28% of LEAP engine orders include a signed CFM Rate Per Flight Hour (RPFH) long term agreement**

- Split between ESPH and ESPO: 25% ESPH /75% ESPO

**Within 3/5 years, expected RPFH agreements to represent 60-70% of LEAP installed fleet as further discussions are on-going with a large panel of LEAP customers**

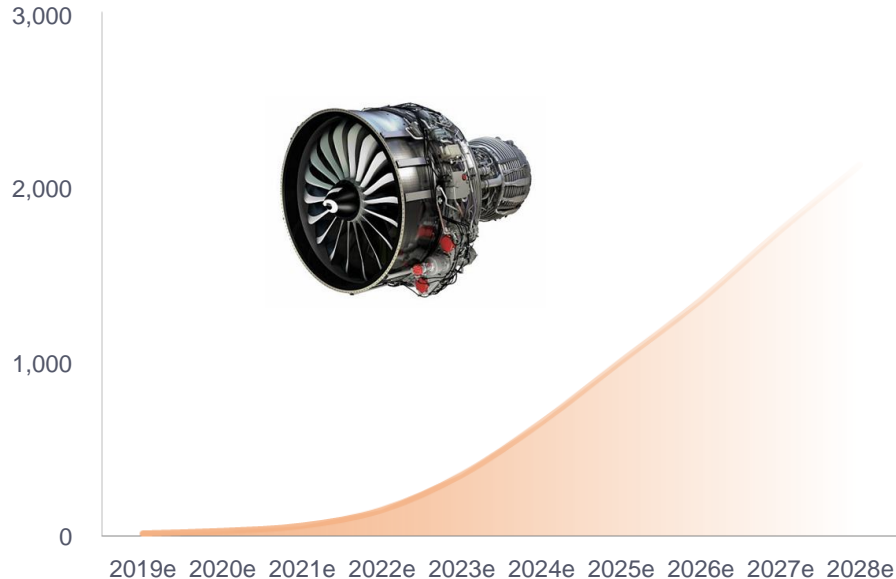
- Anticipated split between ESPH/ESPO to be similar for future contracts

**We assume later switch to T&M or spare parts model as fleet matures and worldwide overhaul demand increases (typically 8/10 years after EIS)**

▶ **RPFH agreements trending to 60-70% of LEAP installed fleet**

## LEAP: Shop visits & MRO footprint

### Worldwide shop visits



### LEAP worldwide shop visits

- Expect strong ramp-up of shop visits as a result of new engines deliveries profile
- ~1,000 shop visits in 2025

### Maintenance activity for Safran

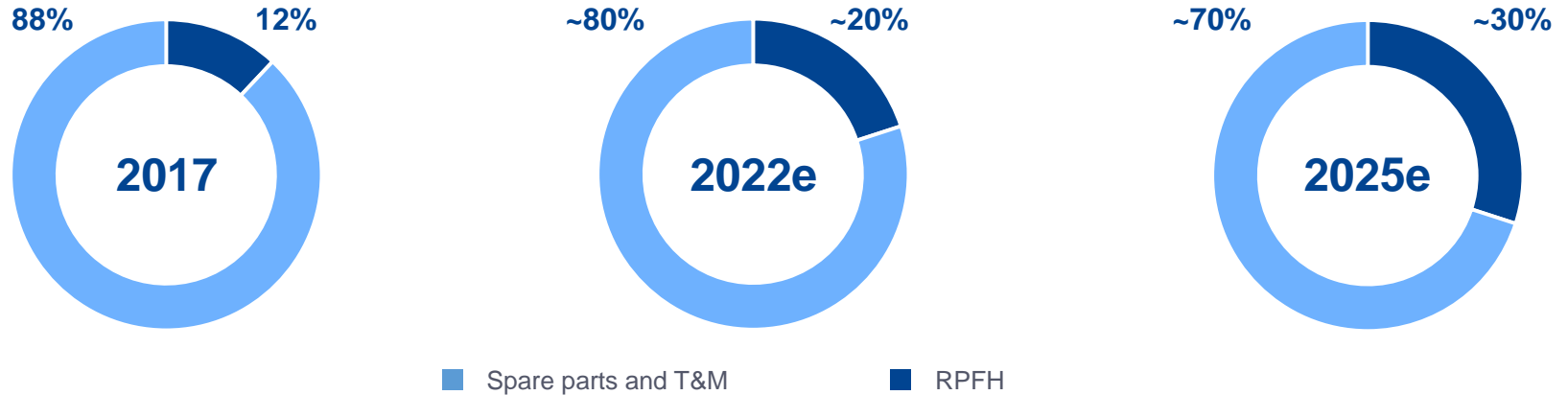
- Long term Services portfolio will translate into significantly higher industrial maintenance volumes (x3 vs CFM56)

### Planned extension of current Safran maintenance network footprint

▶ Preparing for LEAP MRO ramp-up

## CFM56 and LEAP mix of aftermarket revenues

## Distribution of CFM56+LEAP aftermarket revenues by nature



- ▶ Smooth and progressive ramp-up of RPFH contracts
- ▶ Spare parts and T&M will be the main revenue channel up to 2025+

## Civil Aftermarket key messages

### CFM56

- CFM56 spare parts keep driving civil aftermarket growth until 2025

### LEAP

- LEAP Services will progressively ramp up and provide the relay for growth

- ▶ **High single digit growth for total CFM56 & LEAP aftermarket revenues**

